

# Bending & Cutting Tools for Roofing, Siding and HVAC



# Over 50 Years of Quality



All Products Catalog

Farmington Hills, MI Today







June 2016



Bending	Capa	cities	Meta	Master" n	20 LC	ontractor	Meta	l Master"	20 He	eavy Duty		Duar
Material	Thickness	Thickness	Model	Length	"C"	Weight	Model	Length	"C"	Weight		hollow-core
Model >	Contractor	Heavy Duty	MM200	2'0" (0.6 m)	2 ea.	52 (23.6 kg)	MM651	6'6" (2.0 m)	4 ea.	120 (54.5 kg)		IOCN -
Aluminum (3003H14)	.032	.040	MM450	4'6" (1.4 m)	2 ea.	78 (35.5 kg)	MM851	8'6" (2.6 m)	4 ea.	138 (62.7 kg)		The second se
Galvanized Steel	26 ga.	24 ga.	MM650	6'6" (2.0 m)	3 ea.	107 (48.6 kg)	MM1051*	10'6" (3.2 m)	5 ea.	174 (79.1 kg)		
Painted Steel (Grade	D) 26 ga.	24 ga.	MM850	8'6" (2.6 m)	3 ea.	122 (55.5 kg)	MM1251**	* 12'6" (3.8 m)	6 ea.	210 (95.5 kg)	$\neg \sim$	
Roofing Copper	24 oz.	32 oz.	MM1050	10'6" (3.2 m)	4 ea.	148 (67.3 kg)	MM1451**	* 14'6" (4.4 m)	7 ea.	240 (109.0 kg)	U ·	
Zinc	.032	.040	MM1250**	12'6" (3.8 m)	5 ea.	194 (88.2 kg)					Metal Master <sup>®</sup> 20 Heavy Duty	Power Lock™ bar with
Stainless Steel (304L)	) 26 ga.	26 ga.	*dual bending	handles **dual be	ending &	locking handles	*dual bendin	g handles **dual b	ending &	locking handles	MM1051	bend radius adds stre
Note: Capacities are	based on s	tandard metal	properties for	r coil & sheet.	Pleas	e contact our fa	ctory for car	pacities on vou	ır speci	ific material.	101011031	allows easier hemming!

# Mark II<sup><sup>®</sup> **TRIMMASTER**</sup>

Building upon the reputation of the Mark I Series<sup>™</sup>, the Mark II TrimMaster<sup>®</sup> offers leading technologies such as the POWERslot<sup>™</sup> hinge, easier bending, making smaller "J" channels and hollow core hinge extrusions for added strength. We've also left you the ability to make fine-tune adjustments to this brake, though you may never have to. Ultra High Molecular Weight (UHMW) polymer wedges are independently adjustable and replaceable should the occasion ever arise.

Thickness

Heavy Duty

.040

24 ga.

24 ga.

32 oz.

.040

26 ga.

Note: Capacities are based on standard metal properties for coil & sheet. Please contact or

Mode

TM2

TM4

TM6

TM8

TM10

TM12\*\*

Mark II TrimMaster® Contractor

"C

2 ea.

3 ea.

8'6" (2.6 m) 4 ea. 104 (47.3 kg)

10'6" (3.2 m) 5 ea. 123 (55.9 kg)

12'6" (3.8 m) 6 ea. 159 (72.3 kg)

Weight

36 (16.4 kg)

67 (30.5 kg)

85 (38.6 kg)

Length

2'0" (0.6 m)

4'6" (1.4 m)

6'6" (2.0 m) 3 ea.

\*dual bending handles \*\*dual bending & locking handles

Contractor Model TM10 Shown with optional UniStand EZ-Go

Mark II TrimMaster® Heavy Duty

Model	Length	"C"	Weight			
TM6HD	6'6" (2.0 m)	5 ea.	98 (44.5 kg)			
TM8HD	8'6" (2.6 m)	7 ea.	128 (58.2 kg)			
TM10HD*	10'6" (3.2 m)	9 ea.	163 (74.1 kg)			
TM12HD**	12'6" (3.8 m)	11 ea.	199 (90.5 kg)			
TM14HD**	14'6" (4.4 m)	13 ea.	230 (104.5 kg)			
dual bending handles **dual bending & locking handles						
ctory for capacities on your specific material.						



Mark II TrimMaster®

Measures 5/8" Bend

14" Throat

Featuring

easier hems

• Power Lock<sup>™</sup> bar provides stronger clamping along the entire

bending edge for crisp, clean bends without oil canning, or warping.

POWERslot for tighter bends &



Power Lock<sup>™</sup> bar with increased

adds strength and

bend radius

allows easier hemming!

bar with increased adds strength and

Optional TrimCutter<sup>™</sup> works on the brake cutting all your down to size

# Mark I Series

Bending Capacities

Model

Galvanized Steel

Bendi Material

Aluminum (30

Galvanized St

Painted Steel

oofing Copp

Zinc

Stainle

Zinc

Aluminum (3003H14) .032

Painted Steel (Grade D) 26 ga.

Stainless Steel (304L) 26 ga.

Thickness

Contractor

26 ga

24 oz

.032

The Mark I Series<sup>™</sup> has a long history and solid reputation as the best workhorse brake in the industry. Computer designed components provide superior durability while maintaining lightweight portability. This world class brake has fewer parts resulting in a long trouble-free service life. No need to adjust this brake daily, or even monthly as the unique cam locking feature clamps to the thickness of the material, not to a factory preset.

ending	Capac	ities	Mai	rk I Series	™ Co	ntracto
erial	Thickness	Thickness	Model	Length	"C"	Weight
Model >	Contractor	Heavy Duty	M2	2'0" (0.6 m)	2 ea.	32 (14.5)
num (3003H14)	.032	.040	M4	4'6" (1.4 m)	3 ea.	63 (28.6)
nized Steel	26 ga.	24 ga.	M6	6'6" (2.0 m)	3 ea.	83 (37.7)
ed Steel (Grade	D) 26 ga.	24 ga.	M8	8'6" (2.6 m)	4 ea.	101 (45.9
ng Copper	24 oz.	32 oz.	M10	10'6" (3.2 m)	5 ea.	120 (54.5 k
	.032	.040	M12**	12'6" (3.8 m)	6 ea.	153 (69.5 l
ess Steel (304L)	26 ga.	26 ga.	*dual ben	ding handles **dua	l bending	& locking hand

Contractor USA1 & TrimCutter™ no. 3017 Mark I Series™ Heavy Duty Length "C M6HD 6'6" (2.0 m) 5 ea

95 (43.2 kg) M8HD 8'6" (2.6 m) 7 ea. 113 (51.4 kg) M10HD\* 10'6" (3.2 m) 9 ea 159 (72.3 kg) 12'6" (3.8 m) 11 ea. 189 (85.9 kg) M12HD\* 14'6" (4.4 m) 13 ea. 225 (102.3 kg) M14HD\*\* \*dual bending handles \*\*dual bending & locking handles Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material

Products and specifications subject to change at any time

Mark I Series Heavy Duty M10HD



Patented Cam-Lock system require little, or no adjusting

our factory for capacities on your specific material	Heav	y Duty TM10HD	materials down to size.
-soo-van Mark	easures 3/4" Bend 14" Throat		Direk part
	Optio	onal Pair of Multi Gauge™ b	Power Lock™ bar with increase bend radius adds strength an Illows easier hemming!
	•Power Lock <sup>™</sup> bar pro	vides stronger clam	ping along the entire
	bending edge for crisp	o, clean bends without	t oil canning, or warping
or Model M10 ith optional UniStand™	<ul> <li>Increased bending rad</li> </ul>	ius. Make 180° hem b	ends easier than ever.

Shown with optional Pair of Multi Gauge™ 3978 (see page 3)

MŁ.

• Durable hinge design is automatically set for standard 3/4 inch bend.



Steel legs install quickly & fold out of the way when tool is idle. Mounting hardware included.



UniLeg<sup>™</sup> Wheel/Feet Kits

Fits models UNL1 & UNL2 for added mobility/ height around the job site. Installation hardware



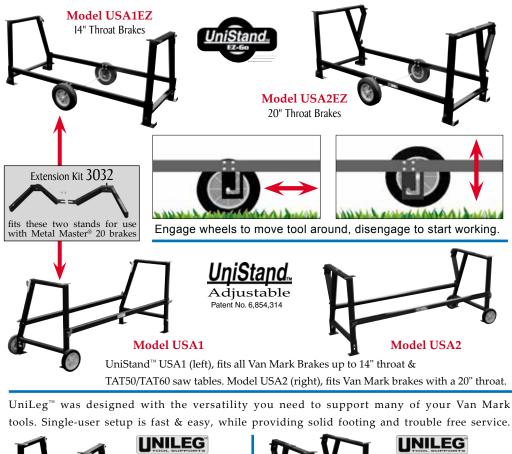
•14" throat VM brakes Trim-A-Brake I & II Trim-A-Gutter Trim-A-Table<sup>™</sup>

UniLeg<sup>™</sup> UNL1

fits the following:

UniLeg<sup>™</sup> UNL2 fits the following: •20" throat VM brakes •Metal Master® 20 Contractor •Metal Master® 20 Commercial

Products and specifications subject to change at any time





casting has independently adjustable UHMW polymer wedges.

Bending Capacities				
Material	Thickness			
Aluminum (3003H14)	.050			
Galvanized Steel	20 ga.			
Painted Steel (Grade D)	24 ga.			
Roofing Copper	36 oz.			
Zinc	.050			
Stainless Steel (304L)	24 ga.			
hrebnets no based on standard	metal properties for coil			

Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.

#### Mark IV Industrial TrimMaster®

Model	Length	"C"	Weight
IT6	6'6" (2.0 m)	7 ea.	144 (65.5 kg)
IT8	8'6" (2.6 m)	9 ea.	182 (82.7 kg)
IT10*	10'6" (3.2 m)	11 ea.	211 (95.9 kg)
IT12**	12'6" (3.8 m)	13 ea.	250 (113.6 kg)
IT14**	14'6" (4.4 m)	15 ea.	291 (132.3 kg)

1114<sup>-----</sup> 146 (4.4 m) 15 ea. 291 (132.3 Kg

\*dual bending handles \*\*dual bending & locking handles

- Power Lock<sup>™</sup> bar provides stronger clamping pressure along the entire bending edge for crisp, clean bends without oil canning, or warping.
- Increased bending radius simplifies hemming and over-bending resulting in faster, easier operations. Great for the metal roofing/building industry.
- Powder-Coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.
- Computer designed components, long service-life, & strongest capacities.



Products and specifications subject to change at any time

Included

Industrial Brakes Slitters, Coilers Cutting Tables

**Precise Cuts Every Time!** 



Saw not included

We won't use smoke & mirrors to sell you on this next generation of the best selling saw table ever! The TAT60<sup>™</sup> has a fully captured saw track along with a 6

ft. "big boom" and a unique "drop-in" saw feature to go along with 2 support wings for accommodating wider materials. A dual scale protractor makes short work of positioning the boom for left and right cuts.

### All the Benchmark Features of the TAT50, Plus......

- •6 foot Saw Boom
- •Redesigned saw rails
- Fully captured saw rails
- •Quick-Adjust saw rails

Lightweight & Portable for Easy Transport

- Dual wing supports
- Extends from 8' to 18'

Compact for easy transpor

Allows cuts as shallow as 2/12 pitch (8" double-lap). Stronger rails help prevent sagging during cut. Provides complete saw control for precision cuts. Gets you up and cutting fast and easy. Designed for today's wider siding and soffit.

Perfect for cutting fiber-cement siding.

Quick "Drop-In" Feature







Dual-Scale Protractor For Left & Right Cuts



Table Cuts From 2/12 & 3/12 Pitch On Up



- •Memory & butt stops help to automate repeat cutting.
- Positive-Locking boom all-metal design keeps boom locked.



Recessed Saw Blade Track



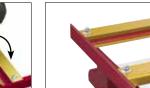
Material Stops & Extensions



Durable Alum. Construction Dual-Scale Pitch Protractor Ergonomic Forward Controls

Products and specifications subject to change at any time

Quick-Adjust Saw Rails/Forward Controls



Accessories

Industrial Brakes Slitters, Coilers Cutting Tables

anywhere between 0° to 130° with ease.

•Hinge pocket helps prevent scoring damage to components.

•Rigid "I" beam base rails ensure brake stays in calibration.

• Full loop handle provides uniform bending along entire piece.

•Material stops allow repeat bending without re-measuring. •Brake has 3/8" x 13" throat & vinyl strip for protecting material.

The Entry Level Utility Brake! Our most versatile utility brake, the Trim-A-Brake II<sup>™</sup>, was designed for our contractors who are constantly on the go. This light-weight brake loads into the truck quickly for use among multiple crews and requires little setup or maintenance. For making basic shapes, this is the perfect brake for use in the shop, or on the job site and can bend

# Trim-A-Brake

Model T1050

Shown with optional Steel Legs no. 3000

#### Trim-A-Brake II™

Model	Length	"C"	Weight
T200	2'0" (0.6m)	2 ea.	25 (11.4 kg)
T450	4'6" (1.4m)	3 ea.	40 (18.2 kg)
T650	6'6" (2.0m)	4 ea.	58 (26.4 kg)
T850	8'6" (2.6m)	4 ea.	76 (34.5 kg)
T1050	10'6" (3.2m)	5 ea.	91 (41.4 kg)
T1250*	12'6" (3.8m)	7 ea.	112 (50.9 kg)

\*dual bending handles

Bending capacity: 28 ga. Galvanized Steel .024 Aluminum (3003H14) Note: Capacities are based on standard metal properties for coil & she Please contact our factory for capacities on your specific material.

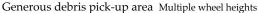
The SureCut 90<sup>™</sup> and the SureCut 45<sup>™</sup> saw tables are designed to provide fast reliable service when cutting siding, fascia, studs, soffit, trim moldings, fiber-cement and decking planks of all types.

- · Perfect for Lumber Yards and DIY customers.
- Lightweight aluminum construction for ease of use.
- Accommodates most circular saws on adjustable tracks.
- Available in two models, SCT90 and SCT45.



The industry's strongest magnet assembly, combined with a bigger pick-up area, make this rugged tool the best value for the money. Keep your job site from digging its nails into your cleanup routine with NailHawg





Model	Swath	Weight
NH25	25" (63.5 cm)	18.5 (8.4 kg)
NH31	31" (78.7 cm)	20.4 (9.3 kg)



Weight

Shown with optional Steel Legs no. 3020

Model SCT90

Sure % Cut

# **Features & Benefits**

44 (20.0 kg)

24 (10.9 kg)

•Unique foot or hand debris release-ergonomic for the tool user.

- Lifetime magnetics with 140/160 lbs. dead lift-gets nails others miss.
- •7" steel wheels w/rubber tread & bearings-won't seize up on the job.
- •Multiple height adjustments from 1 to 2½"-not limited to paved areas.
- Full anodized body for rugged durability-outlast cheaper imitations.
- •Unit stands upright when not in use-makes tool easy to spot and use.



Model

SCT90 SCT45

3020

Products and specifications subject to change at any time

**Tune-up Parts** Van Mark Products replacement parts & tune-up kits are still

available for every brake/saw table ever manufactured.



Toggle-Lock system provides positive clamping without beating the handle.

**Straight Cut Saw Tables** 

Great

For Cutting Soffit

Length

7'6" (2.3m)

3'9" (1.15m)

Steel Folding Leas

#### Bend Trim Like the Professionals

Whether you're a seasoned pro or just getting started, the Trim-A-Brake II<sup>™</sup> will have you bending trim quickly and easily letting you focus on your work, not the tool.

Forms 48" industry standard gutter hood!

### **Custom Form Profitable Gutter Hood**

for Virtually any 5" or 6" K Style Gutter



## Profitable & Easy....Here are 5 Reasons

#### 1) Easy to do

- a. All you need is our Trim-A-Gutter<sup>™</sup> tool and brackets (now in both 5" and 6").
- b. It's simple to operate our tool and easy to install the hood.
- c. No specialized training needed.

#### 2) Inexpensive

- a. The cost per foot of this system is one of the lowest available.
- b. No franchise or marketing fees.

#### 3) Flexible

- a. Choose from hundreds of coil colors vs. only a few with other systems. b. Choose the metal that best suits the job.
- c. Make any style hood the customer prefers that fits their job.
- Choose fascia or roof mount, dome or low profile...it's up to you.

#### 4) Profitable

- a. Competes with high end hood systems at a premium price, but without the costs.
- b. Avoid waste by using only the size of hood needed rather than the "one size fits all" approach of other systems.
- c. Expand endlessly. No limited territories.

#### 5) Support

- a. Sales and Technical support available (8a-4p EST M-F).
- b. Video training & marketing tools available on the web and DVD.



**Gutter Bracket** 



Fascia Mount **Gutter Bracket** 



Installation Clip



Note: The gutter hood above is shown with beads made with Bead Form dies and TrimFormer<sup>™</sup> (page 3).





## Hardware & Accessories



Patent No. 7,707,781 Foreign Patents Pending

D



## **COMING SOON!**

Gutter Hood Installation Clip, for jobs that don't require gutter brackets.

	· · · · · · · · · · · · · · · · · · ·			
Ref	Description	Part No.	Weight	Count
A	Trim-A-Gutter™ Tool	TAG50	52 (23.6 kg)	1 ea.
B	UniLeg <sup>™</sup> Tool Supports	UNL1	23.5 (10.7 kg)	1 set
BRA	ACKETS			
С	6 inch Bracket	3093	9.52 (4.3 kg)	100
С	6 inch Bracket	3094	47.6 (21.6 kg)	500
D	5 inch Bracket	3026	8.76 (4.0 kg)	100
D	5 inch Bracket	3027	39 (17.7 kg)	500
CLI	PS NEW!!	"Coming	Summer 2016"	
H	Clip (For 5" or 6" Gutter)	3045	-	100
H	Clip (For 5" or 6" Gutter)	3046	-	500
SCREWS & ANCHORS (For brackets)				
E	3" Anchor	3028	1.7 (0.8 kg)	100
E	3" Anchor	3029	7.96 (3.6 kg)	500
F	Cover Screw 3/8"	3030	0.3 (0.1 kg)	100
F	Cover Screw 3/8"	3031	1.48 (0.7 kg)	500
G	1/4" Magnetic Bit Driver	4629	-	1 ea.



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